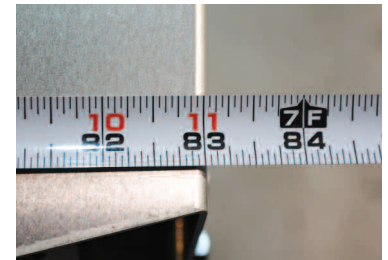


**IRON MAN**

**Junior 5"**



Less than 83" long—and over 35%  
lighter in weight than the Iron Man 5".

### **Polyurethane Drive Train**

- Eliminates the need to load coil prior to transportation (less material waste)
- Eliminates slippage from cold weather and condensation

### **.002 Hard Chrome Plated Steel Forming Rollers**

- Rollforms all recommended materials with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

### **Electrical and Control System**

- Push button entry and exit end controls with safety wiring and "jog" feature
- 3/4 HP, 110 volt, single phase motor, 11 ampere

### **Structural Steel Frame**

- Welded tubular frame

### **Modular Turnstile Upright System & Transfer Bars**

- Transfer bars (ease of coil loading)

**ROCK SOLID GUARANTEE: 3-YEARS** Parts & Labor/Mechanical ▪ **1-YEAR** Parts & Labor/Electrical

[www.kwmgutterman.com](http://www.kwmgutterman.com)

795 South Larkin Avenue, Rockdale, Illinois 60436 ▪ **E-mail** [sales@kwmgutterman.com](mailto:sales@kwmgutterman.com)

**Phone** (815) 725-9205 ▪ **Fax** (815) 725-4429 ▪ **Toll-free** (888) 729-4290





## Junior 5"

### SPECIFICATIONS

<p><b>Power</b> 3/4 HP, 110 volt, single phase, 11 ampere, totally enclosed fan cooled (T.E.F.C.) motor</p>	<p><b>Dimensions</b> Length – 83" (210.8 cm) Height – 33" (83.8 cm) Width – 24" (61.0 cm)</p>							
<p><b>Weight</b> Approximately 922 lbs. (419.1 kg) with two full size cradles</p>	<p><b>Drive</b> Powered polyurethane drive rollers via chains and sprockets</p>							
<p><b>Shear</b> Front pull guillotine</p>	<p><b>Speed</b> Approximately 35 feet per minute</p>							
<p><b>Controls</b> Push button entry and exit end controls with "jog" feature</p>	<p><b>Options</b></p> <ul style="list-style-type: none"> <li>▪ Machine mount cradles</li> <li>▪ Additional runout support stands</li> <li>▪ Smart Machine (automated length control)</li> <li>▪ CE Certified wiring</li> <li>▪ Additional turnstiles</li> <li>▪ Additional spools</li> <li>▪ 12 volt, DC power</li> <li>▪ Trailer riser pad</li> </ul>							
<p><b>Recommended Materials</b> Maximum width 11 3/4" to 12 3/8"</p> <table border="0"> <thead> <tr> <th>Material</th> <th>Maximum Gauge</th> </tr> </thead> <tbody> <tr> <td>Galvalume</td> <td>26</td> </tr> <tr> <td>Aluminum</td> <td>.032</td> </tr> <tr> <td>Copper</td> <td>16 oz.–20 oz. 3/4 hard</td> </tr> </tbody> </table>		Material	Maximum Gauge	Galvalume	26	Aluminum	.032	Copper
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