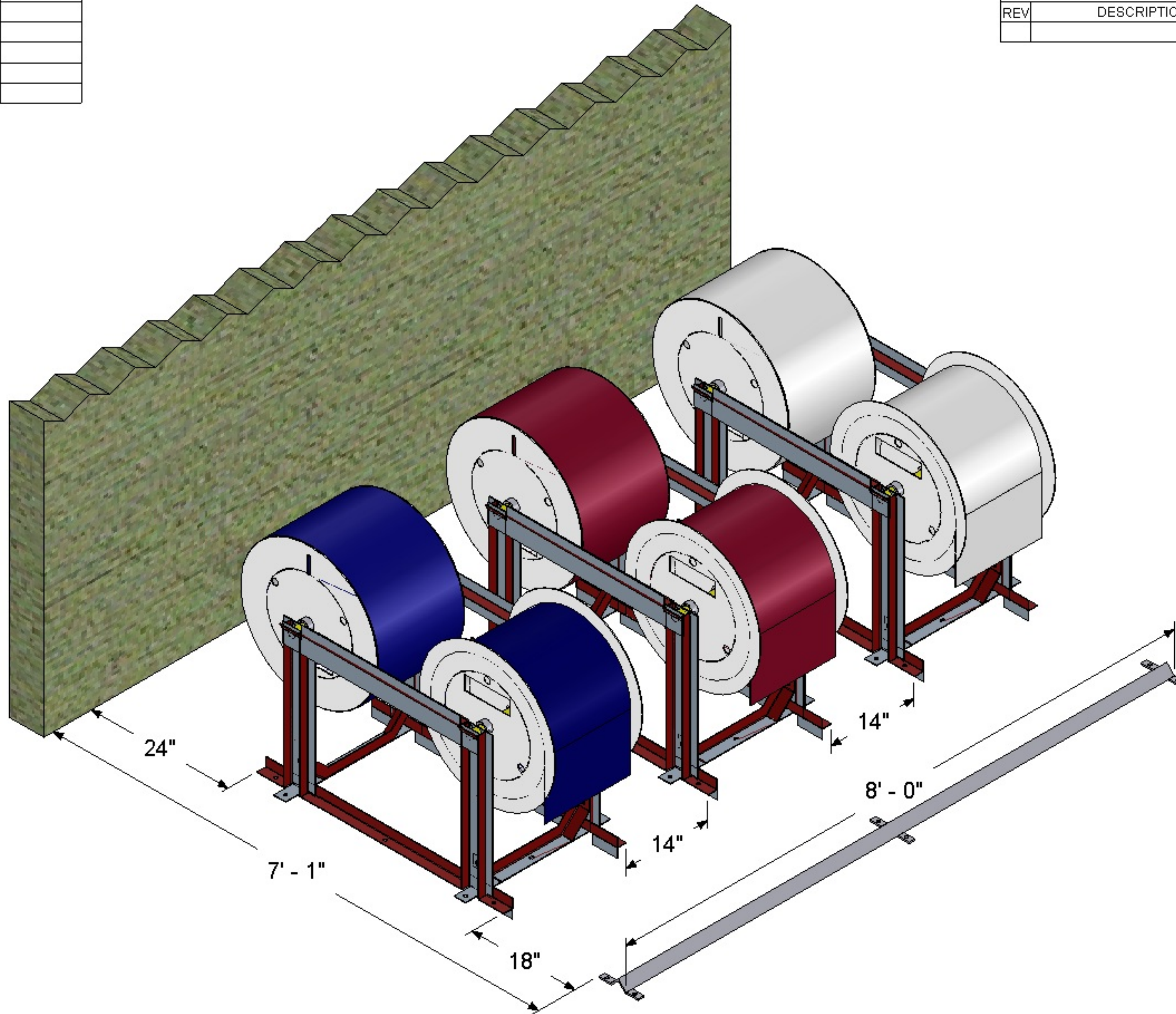


DATE MATERIAL ORDERED:	
# OF BARS:	
DATE MATERIAL RECEIVED:	
LAST RUN DATE:	
# OF PARTS MADE:	
CYCLE TIME:	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



		UNLESS OTHERWISE SPECIFIED DIM ARE IN INCHES TOL ON ANGLE ±XX" 2 PL ±XX 3 PL XXX INTERPRET DIM AND TOL PER ASME Y14.5M - 1994		<b>KWM Gutterman Inc.</b> 795 South Larkin Ave. Rockdale, IL 60436 (815) 725-9205 FAX (815) 725-4429	
		THIRD ANGLE PROJECTION			
NEXT ASSY	USED ON			SCALE	# REV
APPLICATION				1:15	1 OF 1
		DRAWN BY : NICK MANCUSO		PROGRAM #	DATE
				01/30/06	1 OF 1
				DRAWING #	SHEET
					1 OF 1
				TITLE	
				DECOILER MACHINE SETUP	