



IRON MAN

Junior 5/6"



Only 110" long—and over 25% lighter
in weight than the Iron Man 5/6".

Polyurethane Drive Train

- Eliminates the need to load coil prior to transportation (less material waste)
- Eliminates slippage from cold weather and condensation

.002 Hard Chrome Plated Steel Forming Rollers

- Rollforms all recommended materials with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

Electrical and Control System

- Push button entry and exit end controls with safety wiring and "jog" feature
- 3/4 HP, 110 volt, single phase motor, 11 ampere

Structural Steel Frame

- Welded tubular frame

Modular Turnstile Upright System & Transfer Bars

- Transfer bars (ease of coil loading)

ROCK SOLID GUARANTEE: 3-YEARS Parts & Labor/Mechanical ■ 1-YEAR Parts & Labor/Electrical

www.kwmgutterman.com

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Junior 5/6"

SPECIFICATIONS

<p>Power 3/4 HP, 110 volt, single phase, 11 ampere, totally enclosed fan cooled (T.E.F.C.) motor</p>	<p>Dimensions Length – 110" (279.4 cm) Height – 48" (122.0 cm) Width – 30.5" (77.5 cm)</p>							
<p>Weight Approximately 1,127 lbs. (512.3 kg)</p>	<p>Drive Powered polyurethane drive rollers via chains and sprockets</p>							
<p>Shear Front pull guillotine</p>	<p>Speed Approximately 35 feet per minute</p>							
<p>Controls Push button entry and exit end controls with "jog" feature</p>	<p>Options</p> <ul style="list-style-type: none"> ▪ Machine mount cradles ▪ Additional runout support stands ▪ Smart Machine (automated length control) ▪ CE Certified wiring ▪ Additional turnstiles ▪ Additional spools ▪ 12 volt, DC power ▪ Trailer riser pad 							
<p>Recommended Materials Maximum width 5" – 11 3/4" to 12 3/8" Maximum width 6" – 15"</p> <table border="0"> <thead> <tr> <th>Material</th> <th>Maximum Gauge</th> </tr> </thead> <tbody> <tr> <td>Galvalume</td> <td>26</td> </tr> <tr> <td>Aluminum</td> <td>.032</td> </tr> <tr> <td>Copper</td> <td>16 oz.–20 oz. 3/4 hard</td> </tr> </tbody> </table>		Material	Maximum Gauge	Galvalume	26	Aluminum	.032	Copper
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